

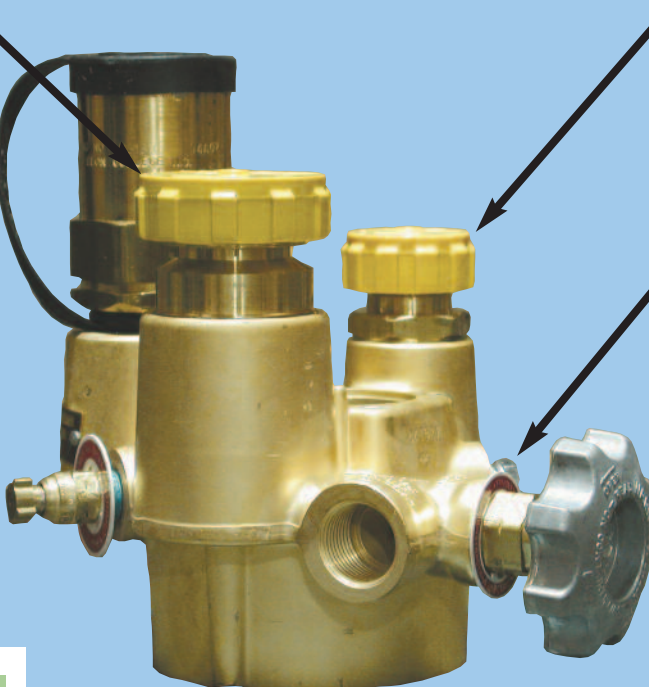


REPAIR KITS - Multivalves, Filler & Vapor Valves

Quick Reference Guide For **REGO** Repair Kits

Make sure you are thoroughly trained before you attempt any valve repair or maintenance. Improper conditions or procedures can cause accidents resulting in property damage and personal injury.

Multivalves - Filler Valve		
Part Number	Kit Number	Kit Contents
6532 Series 6533 Series 6542 Series 6543 Series 8555 Series*	6542B-50 w/ upper body	Gaskets; spring; spring guide; stem and seat disc assembly; upper body
	6542B-80 w/o upper body	Gaskets; spring; spring guide; stem and seat disc assembly
6555 Series 8555 Series* <small>*(Mfd. after Oct. 1990)</small>	8555-50 w/ upper body	Gaskets; spring; spring guide; stem and seat disc assembly; upper body
	8555-80 w/o upper body	Gaskets; spring; spring guide; stem and seat disc assembly
G8475 Series 8596AR16.0	8475-50 w/ upper body	Gaskets; seat disc & retainer assembly; spring; upper body
	8475-80 w/o upper body	Gaskets; seat disc & retainer assembly; spring



Multivalves - Vapor Equalizing		
Part Number	Kit Number	Kit Contents
7556V Series G8475 Series 8593AR16.0	8475-51A	Body; gaskets; spring; stem and seat disc assembly
	8475-81A	Gaskets; spring; stem and seat disc assembly

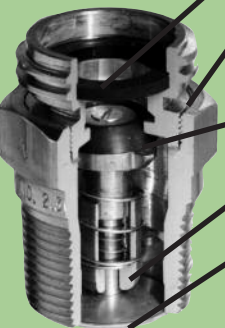
Multivalves - Service Valves		
Part Number	Kit Number	Kit Contents
6532D Series 6533D Series 6542D Series 6543D Series	903-50	Bonnet; stem & seat disc assembly; large handwheel; self-tapping screw
	903-51	Bonnet; stem & seat disc assembly; small handwheel; self-tapping screw
6532A Series 6533A Series 6542A Series 6543A Series 6555D Series 7556V Series 8555D Series 8555DL Series	19100-50B	Bonnet; stem and o-ring assembly; handwheel; self-tapping screw
6532R Series 6533R Series 6542R Series 6543R Series 6555R Series 7556R Series G8475R Series 8555R Series 8593AR16.0 Series 9101R Series	19104-50	Complete MultiBonnet assembly-bonnet assembly; handwheel; nameplate; self-tapping screw
	19104-80	Upper packing with seal rings - For MultiBonnet only

Filler Valves		
Part Number	Kit Number	Kit Contents
7547 Series (Obsolete)	7547B-80	Gaskets; spring; seat disc & retainer assembly
6579 7579	7579-50 w/ upper body	Gaskets; seat disc & retainer assembly; spring; upper body
	7579-80 w/o upper body	Gaskets; seat disc & retainer assembly; spring
7647 Series	7647B-80	Gaskets; spring; seat disc & retainer assembly

WARNING: Under normal conditions, the useful safe service life of a pressure relief valve is 10 years from the original date of manufacture. However, the safe useful life of the valve may be shortened and replacement required in less than 10 years depending on the environment in which the valve lives. Inspection and maintenance of pressure relief valves is very important. Failure to properly inspect and maintain pressure relief valves could result in personal injuries or property damage.



Seal cap made of tough, resilient molded plastic. Protects threads and internal working parts. Caps are designed to contain normal tank pressures, and must be kept on valves at all times.



Long-wearing gasket permits hand-tight connection of cap and hose coupling.

Safety groove is designed to shear below the ACME thread, leaving the valve seats closed and unaffected if the delivery truck pulls away with the hose connected.

Seat disc of special synthetic composition is extra thick for longer life.

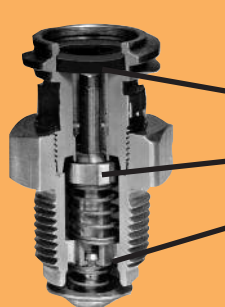
Valve guide is precision machined to assure positive seal.

Exclusive swing-away lower back check valve for extra fast filling is provided on Models 6579 and 6587. Differs from conventional design by swiveling to a vertical position when opened.

Vapor Return Valves		
Part Number	Kit Number	Kit Contents
7573A	7573A-81	Gaskets; spring; seat disc & retainer assembly



Seal cap made of tough, resilient molded plastic. Protects threads and internal working parts. Caps are designed to contain normal tank pressures, and must be kept on valves at all times.



Long-wearing gasket permits hand-tight connection of cap and hose coupling.

Seat disc of special synthetic composition is extra thick for longer life.

Valve guide is precision machined to assure positive seal.

Spare Gasket Ordering Information	
ACME	Part Number
1 1/4"	A2797-20R
1 3/4"	A2697-20R
2 1/4"	A3184-8R
3 1/4"	A3194-8R

Obsolete Multivalve Repair Parts					
Multivalve Part No.	Replaced by	Container Connection	Repair Kits		
			Service Valve	Filler Valve	Vapor Equalizing
1470LV, 1480V, 1470W, 1480W	G8475RV G8475RW	2-1/2"M.	3100-80A, bonnet-diaphragm-stem 3100-80B, diaphragm, washer 3100-81K, conversion, bonnet assy	1475-80, kit	2418-51, assy
2180	8555 for 200# Cyl, 6543 for 420# Cyl	3/4"	no repair parts available replace due to age		
2418	G8475RV	2-1/2"F.	7128-5, diaphragm assy	n/a	2418-51, assy
2465, 2486	G8475RV	2-1/2"F.	7128-5, diaphragm assy	n/a	
2550	G8475RV	2-1/2"M.	7128-5, diaphragm assy	n/a	2418-51, assy
2555 Series	6532, 6533, 6542, 6543	3/4" 1"	replace due to age		
2557 Series	no replacement	1-1/2"	no repair parts available		
2577	6532, 6533, 6542, 6543	3/4" 1"	no repair parts available replace due to age		
2580, 2581	8555D/8555R	3/4"	no repair parts available		
2593, 2594	8593AR16.0	1-1/2"	3100-80A, bonnet-diaphragm-stem 3100-80B, diaphragm, washer 3100-81K, conversion, bonnet assy	1475-80, kit	2418-51, assy
2593K, 2594K	8593AR16.0 not a direct replacement	1-1/2"	3100-80A, bonnet-diaphragm-stem 3100-80B, diaphragm, washer 3100-81K, conversion, bonnet assy	1475-80, kit	2418-51, assy
6477A	n/a	2-1/2"M.	8100-50, bonnet assy, handwheel	8475-50, -80	8475-51A, kit
6532D, 6533D, 6542D, 6543D		3/4" 1"	903-50 (lg), 903-51 (sm), kits	6542-50, -80	
7555	8555D/R	3/4"	replace due to age		
7556 mfg before 1962		3/4"	8100-50, bonnet assy, handwheel		
G8475 mfg before 1962		2-1/2"F.	8100-50, bonnet assy, handwheel	8475-50, -80	8475-51A, kit
8477 mfg before 1962	G8475RV	2-1/2"F.	8100-50, bonnet assy, handwheel	8475-50, -80	8475-51A, kit
8484 mfg before 1962	no replacement*		8100-50, bonnet assy, handwheel		8475-51A, kit
8484A	no replacement*		19100-50B/19104-50, kit		8475-51A, kit
8555 mfg before 1962	8555D/R		no repair parts available replace due to age		
8555S			903-50 (lg), 903-51 (sm), kits	6542B-50, -80	
8593K, 8594K mfg before 1962	8593AR16.0		8100-50, bonnet assy, handwheel	8475-50, -80	8475-51A, kit
8594	8593AR16.0		8100-50, bonnet assy, handwheel		
8594/K mfg after 1962	8593AR16.0		19100-50B/19104-50, kit	8475-50, -80	8475-51A, kit

*Tanks equipped with obsolete 8484 & 8484A series valve can be retained in service. Please call your local GEC Branch for information.



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